

Suzhou, China

Free-trade zone (FTZ)

Overview

Strategically located in a free-trade zone (FTZ), Suzhou offers clinical trial sponsors substantial cash flow advantages, with zero duty and VAT payments on incoming shipments. More importantly, kits can be packaged and labeled in the Suzhou bonded zone to support APAC studies, allowing sponsors in China to wait for the clinical trial approval document.

Our multi-lingual team is proficient in English and deeply understands cultural nuances. Additionally, this team is backed by our network of Asia Pacific facilities, including those in Singapore, Beijing, Korea, Japan, and India, ensuring access to a global network with a strong local presence.

Facility facts		Capabilities
Opened:	2014	<ul style="list-style-type: none"> GMP temperature- and RH-controlled storage with redundant compressors and backup power generators at ambient (15°C to 25°C), refrigerated (2°C to 8°C), frozen (-20°C), Ultra-frozen (-70°C and -80°C), and cryogenic (< -150°C) conditions Beta-lactam antibiotic storage and packaging In-house global labeling services Clinical manufacturing Primary and secondary packaging in ambient, refrigerated (2°C to 8°C), and frozen (-20°C) environments, with support for highly potent, light-sensitive, and low-humidity conditions Clinical ancillaries management Pick and pack and distribution services that include temperature management and monitoring for local, regional, and international shipments Import and export documentation support and customs clearance, Importer of Record Clinical supply returns/storage/destruction service (non-bonded)
Audited:	SGS	
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Suzhou clinical storage and packaging capabilities

Capacity and services		
Storage	Ambient	7,352 sq. ft. (683 sq. m.)
	Controlled ambient (15°C to 25°C)	23,541 sq. ft. (2,187 sq. m.)
	Controlled ambient (20°C to 30°C)	556 sq. ft. (52 sq. m.)
	Refrigerated (2°C to 8°C)	171,981 cu. ft. (4,872 cu. m.)
	Frozen (-20°C)	13,661 cu. ft. (387 cu. m.)
	Ultra-frozen (-60°C to -80°)	4 reach-in units
	Ultra-frozen (-70° C to -90°C)	4 reach-in units
	Cryogenic (< -150°C)	4 LN2 tanks
Clinical manufacturing	Over-encapsulation, blinding	
Primary packaging (4 production rooms)	Bottling: Manual and semi-automated	Blistering: Thermo- and cold-forming
	Product stability testing	Highly potent compound and low-humidity suites

Capacity and services		
Secondary packaging (12 production rooms)	Carding	Blister strip walleting
	Secondary kits assembly	Refrigerated packaging
	Light-sensitive packaging	Highly potent compound packaging
	Syringe assembly	Frozen packaging
Label services	Label design	Labeling—print and apply, OCVR/OCV
	Cold chain labeling	Single panel and booklet
	Fixed and variable text	Expiry date labeling/re-labeling
Distribution	Pick and pack services	
	Domestic distribution	
	Import/export documentation support, Importer of Record service, customs clearance, and international transportation management	
	IP return and reconciliation	
	Destruction (non-bonded)	

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