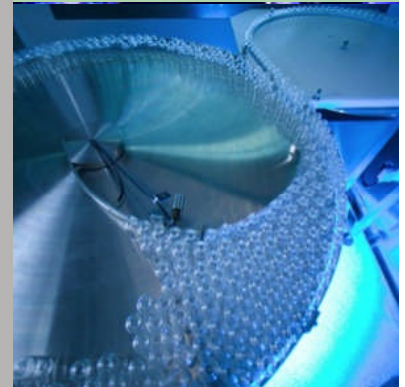


Patheon
A HEALTHIER WORLD. DELIVERED.



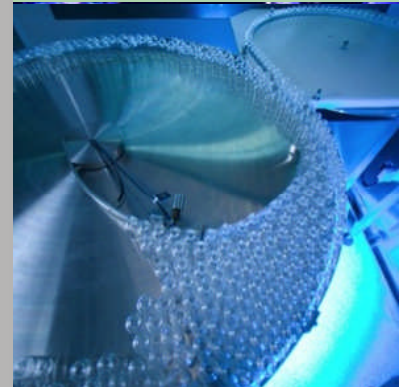
Environmental
Sustainability





To be recognized as an industry leader in Environmental Sustainability by minimizing our impact on the environment through the conservation of natural resources and by behaving in an environmentally responsible manner

**Our
Vision**



Our Mission

- We will develop and manage processes which strive to minimize impact on the environment while securing a competitive advantage Patheon.
- We will utilize continuous improvement philosophies to increase efficiencies and minimize waste in all aspects of our operations.
- We will take into consideration lifecycle analysis, conservation of natural resources and environmental protection in line with our Corporate responsibility and Clients' expectations.
- We will enhance our global position by endeavoring to go beyond legislative compliance in support of environmental sustainability.



Our Goals

1. Develop, articulate, and communicate our global position on environmental sustainability.
2. Conduct a Site Program Assessment to determine where existing environmental programs can be aligned.
3. Implement a Global Standard on Environmental Sustainability to ensure all sites are operating within the same parameters.
4. Work with Global Engineering Energy Reduction Team on programs and projects currently in development.
5. Implement specific short-term and long-term measurable targets which will be achieved through and informed and committed workforce.
6. Self-monitor using continuous improvement processes to ensure we continue as a leader in environmental sustainability.

